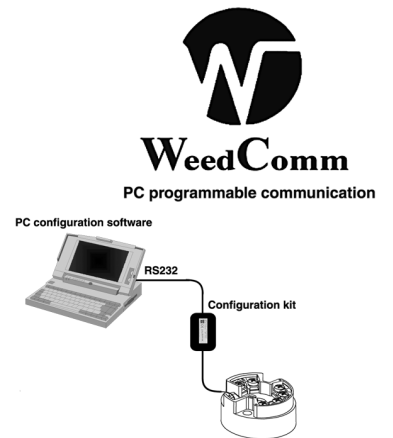


# ***Model 4500H*** **Head Mount Sensor Mate<sup>®</sup>** **PC programmable RTD** **Temperature Transmitter**

## **Operating instructions**



## Safety message

Instructions and procedures in the operating instructions may require special precautions to ensure the safety of the personnel performing the operations. Information that potentially raises safety issues is indicated by safety pictograms and symbols. Please refer to the safety messages before performing an operation preceded by pictograms and symbols, see chapter 1.4.

Though the information provided herein is believed to be accurate, be advised that the information contained herein is NOT a guarantee of satisfactory results. Specifically, this information is neither a warranty nor guarantee, expressed or implied, regarding performance; merchantability, fitness, or other matter with respect to the products; and recommendation for the use of the product / process information in conflict with any patent. Please note that the manufacturer reserves the right to change and / or improve the product design and specifications without notice.



Warning!

**Failure to follow these installation guidelines could result in death or serious injury.**

- Make sure only qualified personnel perform the installation.

**Explosions could result in death or serious injury.**

- Do not remove the connection head cover in explosive atmospheres when the circuit is live.
- Configuration of the transmitter is not permitted in a hazardous area, make sure the transmitter setup is done before the transmitter will be installed in hazardous area.
- Verify that the operating atmosphere of the transmitter is consistent with the appropriate hazardous locations certifications.
- All connection head covers must be fully engaged to meet explosion-proof requirements.

**Do not remove the thermowell while in operation.**

**Electrical shock could cause death or serious injury.**

- Use extreme caution when making contact with the leads and terminals.

## Brief overview

Using the following short form instructions you can commission your system easily and swiftly:

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<b>Installation</b>	Page 6
↓	
<b>Wiring</b>	Page 8
↓	
<b>Display and operating elements</b> Preparing the communication with PC configuration software	Page 10
↓	
<b>Instrument configuration (including a description of the unit functions)</b> A complete description of all the functions as well as a detailed overview of the functionality can be found in this chapter.	Page 11

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# 1 Safety notes

Safe and secure operation of the head transmitter can only be guaranteed if the operating instructions and all safety notes are read, understood and followed.

## 1.1 Designated use

- The unit is a presettable temperature head transmitter for resistance temperature detectors (RTD). The unit is constructed for mounting in a connection head (DIN form B) or field housing.
- The manufacturer cannot be held responsible for damage caused by misuse of the unit.

## 1.2 Installation, commissioning and operation

The unit is constructed using the most up-to-date production equipment and complies to the safety requirements of the local guidelines. The temperature transmitter is fully factory tested according to the specifications indicated on the order. However, if it is installed incorrectly or is misused, certain application dangers can occur. Installation, wiring and maintenance of the unit must only be done by trained, skilled personnel who are authorized to do so by the plant operator. This skilled staff must have read and understood these instructions and must follow them to the letter. The plant operator must make sure that the measurement system has been correctly wired to the connection schematics.

Electrical temperature sensors such as RTD's produce low-level signals proportional to their sensed temperature. The temperature transmitter converts the low-level sensor signal to a standard 4 to 20 mA DC signal that is relatively insensitive to lead length and electrical noise. This current signal is then transmitted to the control room via two wires.

The transmitter electronics module is permanently sealed within the housing, resisting moisture and corrosive damage. Verify that the operating atmosphere of the transmitter is consistent with the appropriate hazardous locations certifications.



Warning!

Electrical shock could cause death or serious injury. If the sensor is installed in a high voltage environment and a fault or installation error occurs, high voltage may be present on the transmitter leads and terminals.

### Temperature Effects

The transmitter will operate within specifications for ambient temperatures between -40 and 185 °F (-40 and 85 °C). Heat from the process is transferred from the thermowell to the transmitter housing. If the expected process temperature is near or beyond specification limits, consider the use of additional thermowell lagging, and extension nipple, or a remote mounting configuration to isolate the transmitter from the process.

## 1.3 Operational safety

The measuring device complies with the general safety requirements in accordance with IEC61010, the EMC requirements of IEC61326 and NAMUR recommendation NE21 and NE43.

### Technical advancement

The manufacturer reserves the right to modify technical data without prior notice. Your distributor can supply you with current information and updates to these Operating Instructions.

## 1.4 Safety pictograms and symbols

Safe and reliable operation of this unit can only be guaranteed if the safety notes and warnings in these operating instructions are followed. The safety notes in these instructions are highlighted using the following symbols.



Note!

This icon indicates activities and actions that, if not followed correctly, could have an indirect influence on the unit operation or could lead to an unforeseen unit reaction.



Caution!

This icon indicates activities and actions that, if not followed correctly, could lead to faulty device operation or even damage to the unit.



Warning!

This icon indicates activities and actions that, if not followed correctly, could lead to personal injury, a safety risk or even total damage to the unit.



Explosion protected, type examined operating equipment!

If one of these icons is on the device's nameplate, the device can be used in hazardous areas.



Hazardous area!

This symbol identifies the hazardous area in the diagrams in these Operating Instructions.

– Devices that are used in hazardous areas or cables for such devices must have the corresponding type of protection.



Safe area (non-hazardous areas)!

This symbol identifies the non-hazardous area in the diagrams in these Operating Instructions.

– Devices in non-hazardous areas must also be certified if connection cables run through a hazardous area.

## 2 Identification

### 2.1 Unit identification

#### 2.1.1 Legend plate

For model name, type and brand please see legend plate on the head transmitter.

#### CE Mark, declaration of conformity **CE**

The devices are designed to meet state-of-the-art safety requirements, have been tested, and left the factory in a condition in which they are safe to operate. The devices comply with the applicable standards and regulations in accordance with IEC61010 "Protection Measures for Electrical Equipment for Measurement, Control, Regulation and Laboratory Procedures" and with the EMC requirements of IEC61326. The measuring system described in these Operating Instructions thus complies with the statutory requirements of the EC Directives. The manufacturer confirms successful testing of the device by affixing to it the CE mark.

## **3 Installation**

### **3.1 Installation condition**

When installing and operating the unit, please take note of the allowable ambient temperature (see chapter 10 "Technical Data").

#### **3.1.1 Dimensions**

The head transmitter dimensions can be found in chapter 10 "Technical data".

#### **3.1.2 Installation point**

- Sensor connection head to DIN 43 729 Form B
- Field housing

#### **3.1.3 Installation angle**

There are no limits as to the angle of installation.

### 3.2 Installation

#### 3.2.1 Typical installation

**Industrial thermocouple or RTD assembly with head transmitter (see Fig. 1)**

- Attach the thermowell (Pos. 1) to the pipe or process container wall. Install and tighten thermowells before applying process pressure.
- Attach necessary extension nipples and adapters (Pos. 3) to the thermowell. Seal the nipple and adapter threads with teflon tape.
- Install drain seals if required for severe environments or to satisfy code requirements.
- Feed the installation screws (Pos. 5) through the holes in the head transmitter (Pos. 6).
- Position the head transmitter assembly in the transmitter housing (Pos. 4) in such a way that the current output terminals (terminal 1 and 2) are towards the conduit.
- Screw the head transmitter assembly (Pos. 5 and 6) into the the transmitter housing (Pos. 4) using a screwdriver.
- Feed the sensor inset cables through the conduit of the transmitter housing and the central hole in the head transmitter.
- Attach the transmitter housing (Pos. 4) with built-in head transmitter assembly to the nipples and adapters (Pos. 3). Seal adapter threads with teflon tape.



Caution!

In order to avoid damaging the head transmitter, do not over-tighten the installation screws.



Caution!

Pull the field wiring leads through the conduit into the transmitter housing. Attach the sensor and power leads to the head transmitter. Avoid contact with other terminals.



Caution!

Install and tighten the transmitter housing cover. Enclosure covers must be fully engaged to meet explosion-proof requirements.

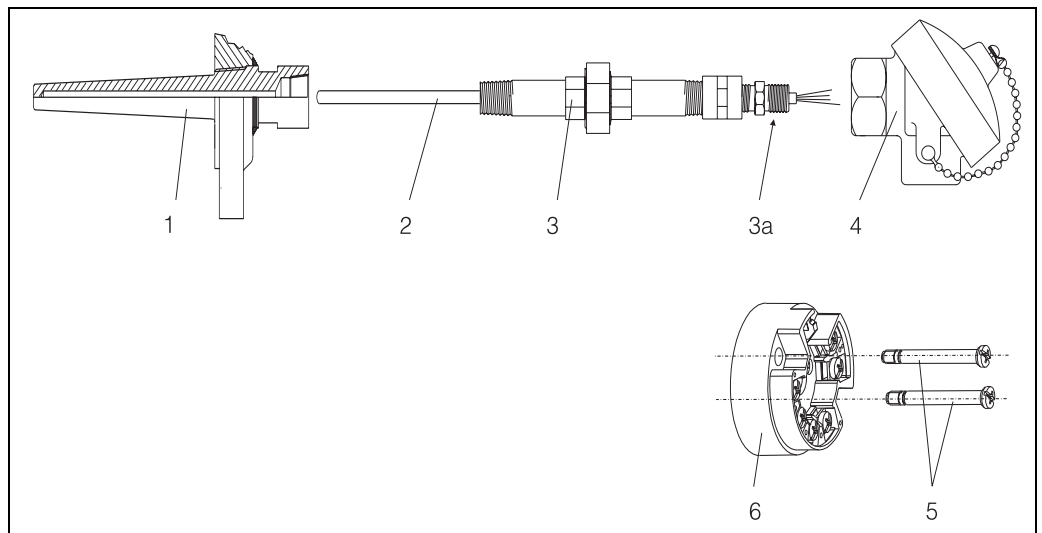


Fig. 1: Installing the head transmitter - Head transmitter assembly

- Pos. 1: Thermowell
- Pos. 2: Sensor
- Pos. 3: Extension neck
- Pos. 3a: Spring loaded fitting
- Pos. 4: Transmitter housing
- Pos. 5: Installation screws
- Pos. 6: Head transmitter

## 4 Wiring

### 4.1 Overview

#### Terminal layout

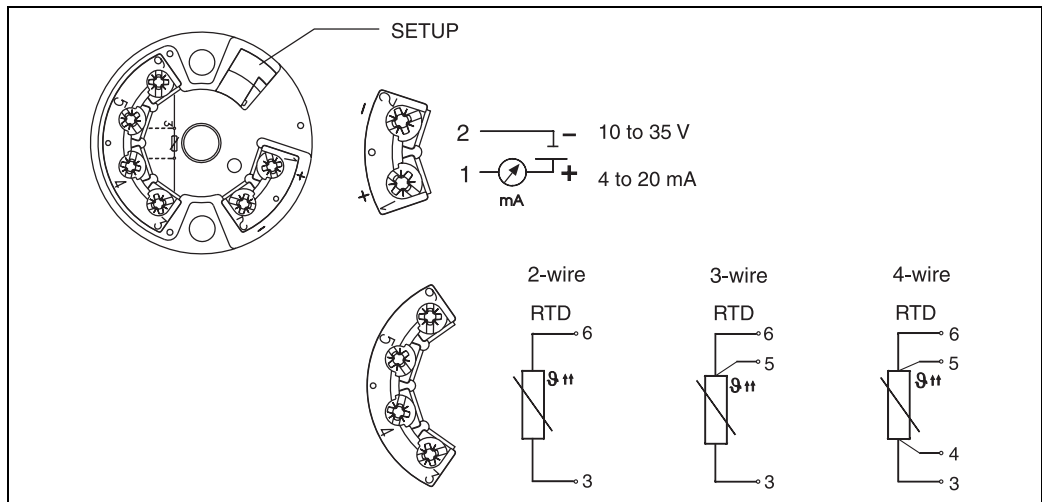


Fig. 2: Head transmitter wiring

### 4.2 Measurement unit connection



#### Caution!

- Switch off power supply before opening the housing cover. Do not install or connect the unit to power supply. If this is not followed parts of the electronic circuit will be damaged.
- If the device has not been grounded as a result of the housing being installed, we recommended grounding it via one of the ground screws.

#### • Sensors:

Connect the sensor cables to the respective head transmitter terminals (Terminals 3 to 6) by following the wiring diagram (see Fig. 2).

#### • Output signal and power supply:

Open the cable gland on the sensor head or field housing. Feed the cable through the opening in the cable gland and then connect the cable cores to terminals 1 and 2 according to the wiring diagram (see Fig. 2).

#### • PC configuration (SETUP socket):

Open the flap on the SETUP socket (see Fig. 2) and connect the SETUP connection cable.

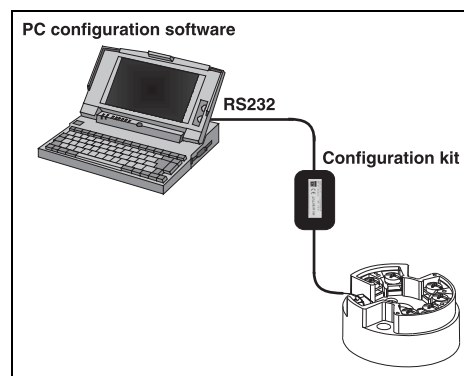


Fig. 3: Connection to PC for configuration



Note!

The screws on the terminals must be screwed in tightly. Configuration during measurement operation is possible. There is no need to disconnect cables!

### 4.3 Potential grounding



Note!

Please take note of the following when remotely installing the head transmitter in a field housing. The shield on the output (output signal 4 to 20 mA) must be at the same potential as the shield at the sensor connection. For an effective shielding the cable shield must be solidly connected to the field housing.

When using grounded thermocouples, shielding of the output cable (4 to 20 mA cable) is recommended. In plants with strong EMC problems shielding of all cables with a low ohm connection to the transmitter housing is recommended.

### 4.4 Ground the Transmitter

The transmitter will operate with the current signal loop either floating or grounded. However, the extra noise in floating systems affects many types of readout devices. If the signal appears noisy or erratic, grounding the current signal loop at a single point may solve the problem. The best place to ground the loop is at the negative terminal of the power supply. Do not ground the current signal loop at more than one point.

## 5 Operation

### 5.1 Communication

The transmitter must be set up using a PC and configuration set. The following points must be taken into account if trouble-free setup is to be achieved:

- Configuration software installation
- Connect the transmitter to the PC using the connection cable from the configuration set.

#### 5.1.1 Configuration software installation

System conditions	<ul style="list-style-type: none"> <li>– IBM PC or compatible computer (min. Pentium 166 MHz)</li> <li>– Windows 95/98/ME/NT4.0/2000/XP</li> <li>– 64 MB RAM</li> <li>– Mouse</li> <li>– CD-ROM drive</li> <li>– Screen resolution 800 x 600 Pixel</li> <li>– free serial interface</li> </ul>
Recommended minimum configuration	<ul style="list-style-type: none"> <li>– Pentium 400 MHz</li> <li>– 128 MB main RAM</li> <li>– 120 MB free hard drive memory</li> <li>– Screen resolution 1024 x 768 Pixel</li> </ul>
Installation start	<p>Start Windows®:</p> <ol style="list-style-type: none"> <li>1. Place installations-CD in the respective drive</li> <li>2. Generally, the 'Autorun'-file starts. If not, run "Setup.exe "and follow the installation instructions</li> <li>3. If required the help/operating manual can be printed out once the software has been successfully installed.</li> </ol>

#### 5.1.2 Connecting the head transmitter to the PC using the configuration kit connection cable

1. Connect the SETUP connector of the interface connecting cable to the SETUP socket in the head transmitter (see 'Fig. 3' in Chapter 4.2).
2. Connect the RS232C connector to a free serial interface socket on the PC. In order to achieve optimum connection, tighten the RS232C connector screws to the PC.
3. If the PC does not have a RS232 serial interface, use a USB (UNIVERSAL SERIAL BUS) converter. Full compliance with the USB specifications Version 1.0.11.1 and USB CDC Version 1.1 are required to support the RS232 serial interface.



Note!

Configuration of the head transmitter can be done either under power, e.g. using a 9 Volt battery or in an installed condition during measurement operation.

## 6 Commissioning

### 6.1 Installation and function check

#### Installation check

Monitor all connections making sure they are tight. In order to guarantee fault-free operation, the terminal screws must be screwed tightly onto the connection cables.

#### Function check

Measuring the analog 4 to 20 mA output signal or following failure signals:

Measurement range undercut	linear fall to 3.8 mA
Measurement range excess	linear rise to 20.5 mA
Sensor break; sensor short circuit	$\leq 3.6$ mA or $\geq 21.5$ mA

### 6.2 Switch on the device

Once the power supply has been connected, the transmitter is operational.

### 6.3 Configuration

#### 6.3.1 Setting up using the PC configuration software

The operating and readout software is an universally applicable service and configuration software. The operating software offers the user the following possibilities:

- Set-up device functions
- Measured value visualization
- Device parameter data storage
- Measuring point documentation

The head transmitter left the factory with a default parameter configuration. If no customer specific configuration was mentioned on the order then the default parameter configuration is constructed as follows:

Sensor	Pt100 (RTD)
Connection mode	3-wire
Measuring range and units	0 to +100 °C




#### Note!

If a change has been made to the measurement point then, head transmitter can be re-configured. In order to re-configure the parameters follow these instructions:

- Install the configuration software and make connection to the PC (see Chap. 5, 'Operation').
- For detailed operating instructions for the PC configuration software please read the documentation (**Readme.txt**) contained in the PC operation and readout software (see folder '**Doc**').

#### 6.3.2 Description of device functions

All parameters that can be read out and set-up for the configuration of the temperature transmitter are listed and described in the following table. Also the menu structure in the PC configuration software is shown in the following table.

Configurable parameters (Default settings in bold)				
Standard settings				
<b>Sensor type</b>	<b>Sensor type</b> <b>Pt100</b> Pt100 Polynom RTD Polynom RTD	<b>Range start value</b> -328 °F (-200 °C) -58 °F (-50 °C) -328 °F (-200 °C) -58 °F (-50 °C)	<b>Range end value</b> 1202 °F (650 °C) 482 °F (250 °C) 1202 °F (650 °C) 482 °F (250 °C)	<b>min. range</b> 18 °F (10 °C) 18 °F (10 °C) 18 °F (10 °C) 18 °F (10 °C)
<b>Connection mode</b>	Input of RTD connection mode. Input: <ul style="list-style-type: none"> <li>• 2-wire</li> <li>• <b>3-wire</b></li> <li>• 4-wire</li> </ul>			
<b>Unit</b>	Input for unit Input: °C, °F, K mV or Ω			
<b>Measurement range start value</b>	Input of 4 mA value. Input: Limitation values see ' <b>Sensor type</b> ' <b>0 °C</b>			
<b>Measurement range end value</b>	Input of 20 mA value. Input: Limitation values see ' <b>Sensor type</b> ' <b>100 °C</b>			
<b>Coefficient X0 to X4</b>	On sensor type polynom RTD, see description ' <b>Customer specific linearization</b> '			
Expanded settings				
<b>Cable resistance</b>	Input of cable resistance compensation on a 2-wire RTD connection. Input: <b>0.00</b> to 20.00 Ω  Note! Function is only active when a 2-wire RTD connection has been selected, see ' <b>Sensor type</b> '.			
<b>Fault condition</b>	Input of the output signal on sensor rupture or short circuit. Input: <ul style="list-style-type: none"> <li>• <b>max (≥ 21.5 mA)</b></li> <li>• min (≤ 3.6 mA)</li> </ul>			
<b>Output</b>	Input of the standard (4 to 20 mA) or inverse (20 to 4 mA) current output signal. Input: <ul style="list-style-type: none"> <li>• <b>4 to 20 mA</b></li> <li>• 20 to 4 mA</li> </ul>			
<b>Filter</b>	Selection of the digital filter 1. order (filter time constant). Input: <b>0</b> to 8 s			
<b>Offset</b>	Input of the zero point correction (offset). Input: -10.00 to 10.00 °C (-18.00 to 18.00 °F) <b>0.00 °C</b>			
<b>Measuring point ident</b>	Measuring point description Input: 8 characters			

Configurable parameters (Default settings in bold)	
Service functions	
<b>Output simulation</b>	Activate simulation mode. Input: <ul style="list-style-type: none"> <li>• <b>OFF</b></li> <li>• ON</li> </ul> Input of the simulation value (current). Input: 3.8 to 20.5 mA

**Customer-specific linearization**

Customer-specific linearization and sensor matching are activated after the **POLYNOM RTD** sensor type is selected. Please find detailed information about linearization in the PC configuration software.

## 7 Maintenance

The temperature transmitter has no moving parts and requires minimal scheduled maintenance.

**Sensor Checkout**

To determine whether the sensor is at fault, replace it with another sensor or connect a test sensor locally at the transmitter to test remote sensor wiring. Select any standard, off-the-shelf sensor for use with a temperature head transmitter, or consult the factory for a replacement special sensor or transmitter combination.

## 8 Accessories

Configuration set for PC SETUP (SETUP program 'WeedComm' and PC serial interface cable. Order code: 4500/7600 Interface cable.

## 9 Trouble-shooting

### 9.1 Trouble-shooting instructions

If faults occur after commissioning or during measurement always start any fault finding sequence using the following checklists. The user is guided to the possible fault cause and its removal by question and answer.

## 9.2 Application errors without messages

### 9.2.1 General application errors

Error	Cause	Action/cure
No communication	2 wire connection incorrect	Re-connect correctly (see connection diagram)
	No power supply on the 2-wire connection	Check the current loop
	Power supply too low (< 10 V)	Check power supply
	Defective interface cable	Check interface cable
	Defective interface	Check PC interface
	Defective device	Replace device

### 9.2.2 Application errors for RTD connection (Pt100)

Error	Cause	Action/cure
Fault current ( $\leq 3.6$ mA or $\geq 21.5$ mA)	Defective sensor	Check sensor
	Incorrect connection of RTD	Connect cables correctly to terminal schematic
	Incorrect connection of the 2-wire cable	Connect cables correctly to terminal schematic (polarity)
	No power supply on the 2-wire connection	Check current loop; the supply should be > 10 V
	Incorrect transmitter programming (number of wires)	Change device function 'Connection mode' (see chap. 'Commissioning')
	Defective device	Replace device

Error	Cause	Action/cure
Measured value incorrect/ inaccurate	Faulty sensor installation	Install sensor correctly
	Heat conducted by sensor	Take note of sensor installation point
	Transmitter setup faulty (number of wires)	Change device function 'Connection mode'
	Transmitter setup faulty (scale)	Change scale
	Incorrect RTD setup	Change device function 'Sensor type'
	Sensor connection (2-wire)	Check sensor connection
	Sensor cable resistance (2-wire) not compensated	Compensate cable resistance
	Offset incorrectly set	Check offset

## 10 Technical Data

### 10.0.1 Function and system design

Measuring principle Electronic monitoring and conversion of input signals in industrial temperature measurement.

Measuring system The temperature transmitter is a two wire transmitter with an analog output. It has measurement input for resistance temperature detectors (RTD) in 2-, 3- or 4-wire connection. Setting up of the unit is done using the configuration set for PC.

### 10.0.2 Input

Measured variable Temperature

Measuring range The transmitter monitors different measuring ranges depending on the sensor connection and input signals.

Type of input

Input	Designation	Measuring range limits	Min. span
Resistance temperature detectors (RTD) to IEC 751 ( $\alpha = 0.00385$ )	Pt100	-328 to 1202 °F (-200 to 650 °C)	18 °F (10 °C)
	Pt100	-58 to 482 °F (-50 to 250 °C)	18 °F (10 °C)
<ul style="list-style-type: none"> <li>• Connection type: 2-, 3- or 4-wire connection</li> <li>• Software compensation of cable resistance possible in the 2 wire system (0 to 20 <math>\Omega</math>)</li> <li>• Sensor cable resistance max. 11 <math>\Omega</math> per cable in the 3 and 4 wire system</li> <li>• Sensor current: <math>\leq 0.6</math> mA</li> </ul>			

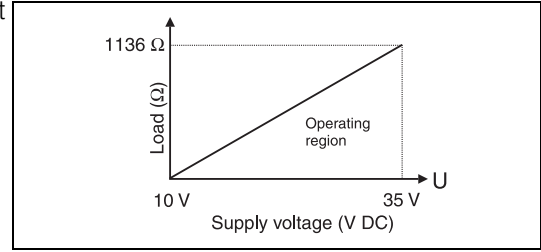
### 10.0.3 Output

Output signal Analog 4 to 20 mA, 20 to 4 mA

Breakdown information **Breakdown information to NAMUR NE 43**  
Breakdown information is created when the measuring information is invalid or not present anymore and gives a complete listing of all errors occurring in the measuring system.

		Signal (mA)
Under ranging	Standard	3.8
Over ranging	Standard	20.5
Sensor break; sensor short circuit low	To NAMUR NE 43	$\leq 3.6$
Sensor break; sensor short circuit high	To NAMUR NE 43	$\geq 21.5$

Source impedance max.  $(V_{\text{Power supply}} - 10 \text{ V}) / 0.022 \text{ A}$  (current output)  
 e.g.  $(24 \text{ V} - 10 \text{ V}) / 0.022 \text{ A} = 636.4 \Omega$



Transmission behavior Temperature linear

Filter 1st order digital filter: 0 to 8 s

Input current required  $\leq 3.5 \text{ mA}$

Current limit  $\leq 23 \text{ mA}$

Switch on delay 4 s (during power up  $I_a \leq 3.8 \text{ mA}$ )

Response time 1 s

### 10.0.4 Power supply

Electrical connection See 'Terminal layout' in Chapter 'Wiring'.

Supply voltage  $U_b = 10 \text{ to } 35 \text{ V}$ , polarity protected

### 10.0.5 Performance characteristics

Reference operating conditions Calibration temperature:  $73.4 \text{ °F} \pm 9 \text{ °F}$  ( $+23 \text{ °C} \pm 5 \text{ °C}$ )

Maximum measured error

	Type	Measurement accuracy <sup>1</sup>
<b>Resistance temperature detectors RTD</b>	Pt100 -328 to 1202 °F (-200 to 650 °C)	0.36 °F (0.2 °C) or 0.08%
	Pt100 -58 to 482 °F (-50 to 250 °C)	0.18 °F (0.1 °C) or 0.08%

1) % is related to the adjusted measurement range. The value to be applied is the greater.

Influence of supply voltage  $\bullet \leq \pm 0.01\%/V$  deviation from 24 V  
 Percentages refer to the full scale value.

Influence of ambient temperature (Temperature drift)      • Resistance thermometer Pt100:  
 $T_d = \pm(8.3 \text{ ppm/}^\circ\text{F} * (\text{full scale point or 20 mA temperature} + 328) + 27.8 \text{ ppm/}^\circ\text{F} * \Delta \vartheta$

<b>Δ ϑ</b>	Deviation of the ambient temperature according to the reference condition (73.4 °F ± 9 °F).
<b>Span</b>	Pt100 would be 1890 °F.
<b>Full scale point or 20 mA temperature</b>	150 °F if unit calibrated from 50 °F to 150 °F.

Influence of load      • ± 0.02%/100 Ω  
 Percentages refer to the full scale value

Long-term stability      • ≤ 0.18 °F/year (≤ 0.1 °C/year) or ≤ 0.05%/year  
 Values under reference operating conditions. % refer to the set span. The highest value is valid.

**10.0.6 Installation conditions**

Installation conditions      • Installation angle:  
 no limit  
 • Installation area:  
 Connection head accord. to DIN 43 729 Form B; field housing

**10.0.7 Environmental conditions**

Ambient temperature limits      -40 to 185 °F (-40 to +85 °C)

Storage temperature      -40 to 212 °F (-40 to +100 °C)

Climate class      as per IEC 60654-1, class C

Condensation      allowed

Degree of protection      IP 00, NEMA 4 (IP 66) installed in field housing

Shock and vibration resistance      4g / 2 to 150 Hz as per IEC 60 068-2-6

Electromagnetic compatibility (EMC)

**CE Electromagnetic Compatibility Compliance**

The device meets all requirements listed under IEC 61326 Amendment 1, 1998

This recommendation is a uniform and practical way of determining whether the devices used in laboratory and process control are immune to interference with an objective to increase its functional safety.

Discharge of static electricity	IEC 61000-4-2	6 kV cont., 8 kV air	
Electromagnetic fields	IEC 61000-4-3	80 to 2000 Hz	10 V/m
Burst (signal)	IEC 61000-4-4	1 kV 2 kV (B) <sup>1</sup>	
Transient voltage	IEC 61000-4-5	1 kV unsym. / 0.5 kV sym.	
HF coupling	IEC 61000-4-6	0.15 to 80 MHz	10 V

1) self recovery

**10.0.8 Mechanical construction**

Design, dimensions

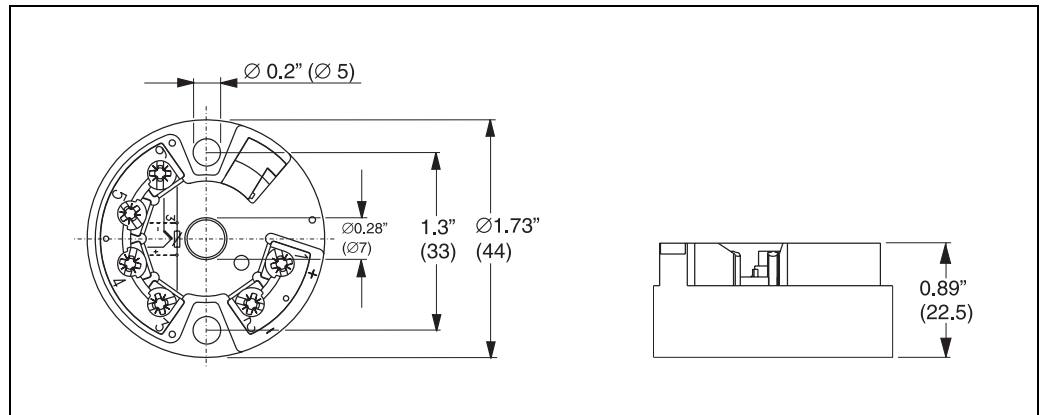


Fig. 4: Dimensions of the head transmitter in inches (mm)

Weight approx. 1.4 oz (40 g)

Material

- Housing: Polycarbonate (PC)
- Potting: Polyurethane (PUR)

Terminals Cable up to max. 16 AWG (secure screws)

**10.0.9 Certificates and approvals**

CE-Mark The measurement system fulfils the requirements demanded by the EU regulations. The manufacturer acknowledges successful unit testing by adding the CE mark.

Other standards and guidelines

- IEC 60529:  
Degrees of protection by housing (IP-Code)
- IEC 61010:  
Safety requirements for electrical measurement, control and laboratory instrumentation
- IEC 61326:  
Electromagnetic compatibility (EMC requirements)
- NAMUR  
Standardization association for measurement and control in chemical and pharmaceutical industries. ([www.namur.de](http://www.namur.de))
- NEMA  
Standardization association for the electrical industry

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